



Loctite 271 (92-900620)  
 2-4-C With Teflon (92-825407A12)

**A** - 25 lb. ft. (34.0 N-m)  
**B** - 20 lb. ft. (27.0 N-m)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1		824010	2 ANCHOR BRACKET	1		2
2		824011	1 ROLLER GUIDE	1		
3	24	824014	1 SPRING	1		
4	23	812707	2 BUSHING	2		
5	10	821550	25 SCREW (M8 X 25)	3		
6	23	824013	1 BUSHING	1		
7	10	42975	1 DRIVE SCREW	2		
8		824016	1 LATCH	1		
9		824015	2 CUP	2		
10	16	42984	1 STUD	1		
11		818394	2 THROTTLE CAM	1		
12	12	69056	1 WASHER	1		
13	11	826833	6 NUT	1		
14	23	93248	1 SWIVEL BUSHING	2		
15		818395	1 THROTTLE LINK	1		
16	23	821113	1 BUSHING	1		
17	10	40124	2 SCREW (M6 X 1 X 55)	2		
18	11	40021	2 NUT	2		
19		42942	2 CAP	2		
20		825268	1 THROTTLE LEVER	1		
21	12	36042	1 WASHER	1		
22	10	818934	35 SCREW (M8 X 35)	1		
23		42927	1 PIN INSERT	1		
24	11	826833	6 NUT	1		
25	12	35459	1 WASHER	1		
26		825204A	1 THROTTLE LINK KIT	1		
27		18181	1 LINK (STUB SHAFT)	1		
28		18181	1 LINK (BALL SHAFT)	2		
29		18178	1 ROLLER	1		
30	10	87926	3 SCREW (10-32 X 1/2 IN.)	3		
31	12	89302	3 WASHER	3		
32	13	69432	3 LOCKWASHER	3		